



CONSTANT PERFORMANCE

# ACS GROUT UW

## NEW AGE TECHNOLOGY GROUT

### DESCRIPTION

Grout UW is a high strength, dual shrinkage compensated cement based grout designed for underwater grouting applications.

This high performance grout contains a blend of Portland cements and special additives which enable it to achieve rapid strength development, complete shrinkage correction and an excellent bond.

Grout UW is supplied as a ready to use powder which, when mixed with water, offers a flowable grout with high resistance to cement wash-out under water.

### RECOMMENDED USES

Grout UW can be used for repairing structures that are fully or partly submerged under water. It is suitable for use in still or tidal water flows and is recommended for:

- Bridge piers
- Concrete piles
- Jetty pillars
- Harbour and dam walls

### ADVANTAGES

- Dual system compensates for shrinkage in both the plastic and hardened states
- No risk of significant wash-out
- Gains full strength even under water
- High initial flow/excellent flow retention
- Gaseous expansion system compensates for shrinkage in both the plastic and hardened states
- Durability, high early strength and low porosity ensures long term life
- Pre-packed to ensure batching and blending consistency and on-site convenience
- Chloride free

### STANDARDS COMPLIANCE

Conforms to ASTM C 1107-02 (Type C).

### APPLICATION GUIDELINES

#### Surface Preparation

All surfaces must be sound, clean and free from loose particles, oil, grease and other contaminants including barnacles. Remove any contaminants with a wire brush or by scabbling and cut back any area which is defective. We recommend sandblasting or high pressure hosing any surface area that will be permanently submerged.

#### Formwork

Formwork must be leakproof, strong and well braced. Seal all gaps in the formwork with a suitable under water setting material.

#### Mixing

Grout UW should be mixed using a high speed drill and spiral mixer, mechanical grout mixer, or a suitable high sheer drum mixer. **DO NOT MIX MATERIAL BY HAND.**

Because continuous grout flow is essential, ensure that the mixing method and labour is sufficient to enable continuity of the operation.

Slowly add 4.4 litres of water per 20kg of Grout UW and mix continuously for 3 - 5 minutes until a smooth and even consistency is obtained.

#### Placement

The mixed grout should be placed within 20 minutes to gain the full benefit of the expansion. Grout UW can be placed in thicknesses up to 80mm above water and 150mm under water in a single pour. Continuous grout flow is essential to prevent any air or water entrapment.

Slowly, but continuously pour (or pump) the mixed grout through a flexible pipe or tube measuring at least 50mm in diameter to the lowest point in the form.

#### Estimating

The approximate yield from a 20kg bag of Grout UW at a flowable consistency is 11.5 litres.

## TEMPERATURE AND WORKING LIMITATIONS

Grout UW should not be applied when the temperature falls below 5°C.

## CURING

Curing is not required in under water situations. When used in applications that are above water, cure all exposed areas with wet hessian or continuous water spray.

## CLEANING

Due to the water resistant qualities of Grout UW, it is necessary to clean all tools and equipment with hot water before it hardens.

## TECHNICAL PROPERTIES

Form	Grey Powder
Fresh Wet Density	Approximately 2200kg/m <sup>3</sup> (depending on consistency)
Potlife @ 23°C ± 2°C	15 - 20 minutes

Yield (Qty of 20kg bags required for 1m <sup>3</sup> of mixed grout)	
Flowable	96
Fluid	93

Flow Characteristics AS1478.2 - 2005 Appendix C and D ASTMC230 / C230M (Results obtained at 23 ± 2°C)		
Consistency	Test Method	Range
Flowable	Flow Trough	300 - 500mm
Fluid	Flow Cone	60 - 90 seconds

Compressive Strength (MPa) AS1478.2 - 2005 Appendix A (Restrained)			
Consistency	1 Day	7 Days	28 Days
Flowable	25	50	65
Fluid	20	45	60

## Flexural Strength (MPa) AS1012.11 - 2000 (Tested at Flowable Consistency)

Age	Flexural Strength
1 day	2.0
3 days	4.0
7 days	8.5
28 days	10.0

## Setting Time AS2350.4 - 1999

Initial Set Time	5.0 - 6.0 hours
Final Set Time	6.5 - 7.5 hours

## Expansion Characteristics AS1248.2 Appendix D and E ASTMC1090

Hardened State	Long term expansion to compensate for drying shrinkage
----------------	--

## STORAGE

If kept dry and stored in its original condition, Grout UW will keep for up to 12months. The shelf life of the product may reduce if subjected to high temperatures and high humidity.

## HEALTH AND SAFETY

During use, avoid inhalation of dust and contact with the skin and eyes. Wear suitable clothing, gloves, eye protection and respiratory protective equipment.

If contact with the skin occurs, thoroughly clean the area with plenty of fresh water and soap. In case of contact with the eyes rinse with plenty of fresh water and seek medical advice.

If swallowed, seek medical attention immediately - do not induce vomiting.

For further information consult the Material Safety Data Sheet (MSDS) and read the product label carefully before use.

MSDS documents are available by phoning 1800 077 744.



CONSTANT PERFORMANCE

For further information consult the Material Safety Data Sheet and read the product label carefully before use. Material Safety Data Sheets are available by phoning 1800 077 744.

PLEASE NOTE

The information given in this data sheet is based on our current knowledge of the product when properly stored, handled and applied. We cannot guarantee that the product will be suitable, effective or safe when used for any purpose other than its stated uses.

To the extent that it is lawful, we exclude warranties implied by law and limit our liability to the cost of replacing the product. We accept no responsibility for loss or injury caused by improper use, incompetent preparation, inexpert or negligent application, or ordinary wear and tear.

Service or advice given by our staff should not amount to responsibility for the project - since the owner, or their contractor (and not River Sands), is responsible for procedures relating to the application of the product.

APPLIED CONCRETE SOLUTIONS  
A Division of River Sands Pty Ltd

Corner Riverland and Monte-Khoury Drive,  
Loganholme QLD 4129, Australia

Brisbane: (07) 3412 8111  
Sydney: (02) 9677 1056  
Melbourne: (03) 9311 9225  
Perth: 0423 023 164

Toll Free Helpline: 1800 077 744  
[www.appliedconcretesolutions.com.au](http://www.appliedconcretesolutions.com.au)