

A P P L I E D

concrete
SOLUTIONS

CONSTANT PERFORMANCE

ACS GROUT GP

NEW AGE TECHNOLOGY GROUT

DESCRIPTION

Grout GP is a versatile, non-shrink cement based grout. It is supplied as already to use powder, which is made up of a blend of Portland cement, pozzolanic material, graded fillers and chemical additives.

RECOMMENDED USES

Grout GP can be used for general purpose grouting where it is necessary to eliminate shrinkage. It is ideal for void filling, packing, base plate supports and anchoring.

FEATURES AND BENEFITS

- Chemical additives produce a gaseous expansion system to compensate for shrinkage and settlement in the plastic state
- Contains no metallic aggregates
- Prepacked for ease of use, just add required water
- Excellent strength properties to ensure durability
- Versatile - can be used as a dry pack, rammed, trowelled, poured or pumped

STANDARDS

Grout GP meets the following standards:

- ASTM C1107-02 (Type A)
- AS1478.2 - 2005

TECHNICAL PROPERTIES

Compressive Strength (MPa)			
Consistency	3 days	7 days	28 days
Stiff	40	60	65
Plastic	30	50	60
Flowable	20	45	55

PLASTIC DENSITY

Approximately 2100kg/m³ depending on consistency used.

APPLICATION INSTRUCTIONS

Preparation

The foundations or void to be filled should be clean, well roughened and pre-saturated with water. Eliminate external sources of vibration or movement until grout hardens.

Mixing

Depending on the quantities required, use either a paddle mixer or a heavy-duty variable speed electric drill (Festo grout mixer).

Pour the required water content into the appropriate mixing vessel (minimum 25 litre capacity) and slowly add the contents of Grout GP bag. Mix for approximately 5 minutes or until lump free.

Water Content

The actual amount of water will depend on the desired consistency required for the job. The content of the water required will vary depending on the ambient temperature when the job is being carried out. For any given consistency more water will be required at high temperatures and less at low temperatures.

To assist with water content, the following guide can be used for 20 kg of grout mixed at 20°C:

Consistency	Litres / 20kg bag
Stiff	2.6 - 2.8
Plastic	2.9 - 3.2
Flowable	3.3 - 3.5

Note: Care should be taken when mixing water content that the amount used will not cause the mixed grout to bleed excessively or segregate.

PLACEMENT

Grout GP should be placed as soon as possible after mixing (within 20 minutes at 23°C). When being used in under-plate applications it is essential to maintain a continuous grout flow.

CURING

On completion of the grouting process, areas that are exposed should be thoroughly cured.

Using a curing compound or the continuous application of water for a period of 7 days will provide the best results.

COVERAGE

A 20kg bag of Grout GP when mixed with 3 litres of water will yield approximately 10 litres (0.010m³).

STORAGE

Grout GP will keep for up to 12 months if kept in a dry store and the bags remain sealed. High temperature and high humidity conditions may reduce the storage life of the product.

HEALTH AND SAFETY

During use, avoid inhalation of dust and contact with the skin and eyes. Wear suitable clothing, gloves, eye protection and respiratory protective equipment.

If contact with the skin occurs, thoroughly clean the area with plenty of fresh water and soap. In case of contact with the eyes rinse with plenty of fresh water and seek medical advice.

If swallowed, seek medical attention immediately - do not induce vomiting.

For further information consult the Material Safety Data Sheet (SDS) and read the product label carefully before use.

SDS documents are available by phoning 1800 077 744.



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PLEASE NOTE

The information given in this data sheet is based on our current knowledge of the product when properly stored, handled and applied. We cannot guarantee that the product will be suitable, effective or safe when used for any purpose other than its stated uses.

To the extent that it is lawful, we exclude warranties implied by law and limit our liability to the cost of replacing the product. We accept no responsibility for loss or injury caused by improper use, incompetent preparation, inexperienced or negligent application, or ordinary wear and tear.

Service or advice given by our staff should not amount to responsibility for the project - since the owner, or their contractor (and not River Sands), is responsible for procedures relating to the application of the product.

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