ACS GP Cement River Sands

Chemwatch: 5428-57

Version No: 2.1.1.1 Safety Data Sheet according to WHS and ADG requirements Chemwatch Hazard Alert Code: 3

Issue Date: 07/10/2020 Print Date: 21/10/2020 S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier	
Product name	ACS GP Cement
Synonyms	Not Available
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	GP Cement.
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Details of the supplier of the safety data sheet

Registered company name	River Sands
Address	683 Beenleigh-Redland Bay Road Carbrook QLD 4130 Australia
Telephone	+61 7 3412 8111
Fax	+61 7 3287 6445
Website	www.riversands.com.au
Email	info@riversands.com.au

Emergency telephone number

Association / Organisation	River Sands
Emergency telephone numbers	13 11 26
Other emergency telephone numbers	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	ule Not Applicable		
Classification [1] Skin Corrosion/Irritation Category 1A, Serious Eye Damage Category 1, Skin Sensitizer Category 1, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation)			
Legend:	1. Classified by Chernwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI		

Label elements

Hazard pictogram(s)	

Signal word Danger

Hazard statement(s)

H314	H314 Causes severe skin burns and eye damage.	
H317	May cause an allergic skin reaction.	
H335	May cause respiratory irritation.	

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P260 Do not breathe dust/fume.		
P271	P271 Use only outdoors or in a well-ventilated area.	
P280	Wear protective gloves/protective clothing/eye protection/face protection.	

ACS GP Cement

P272 Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.	
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.	
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
Immediately call a POISON CENTER or doctor/physician.	
Specific treatment (see advice on this label).	
Wash contaminated clothing before reuse.	
IF ON SKIN: Wash with plenty of water and soap.	
If skin irritation or rash occurs: Get medical advice/attention.	
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.	

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
65997-15-1	>30	portland cement
65996-69-2	0-65	blast furnace slag
68131-74-8.	0-30	fly ash - low quartz
1317-65-3	0-5	limestone
13397-24-5	4-7	gypsum
Not Available		NOTE: hexavalent chromium may be present at trace amounts

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	 If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. 		
Skin Contact	 If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. Transport to hospital, or doctor. 		
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor. If dust is inhaled, remove from contaminated area. Encourage patient to blow nose to ensure clear breathing passages. Ask patient to rinse mouth with water but to not drink water. Seek immediate medical attention. 		
Ingestion	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If yomiting occurs leagn patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent as 		

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute or short term repeated exposures to iron and its derivatives:

- Always treat symptoms rather than history.
- In general, however, toxic doses exceed 20 mg/kg of ingested material (as elemental iron) with lethal doses exceeding 180 mg/kg.
- Control of iron stores depend on variation in absorption rather than excretion. Absorption occurs through aspiration, ingestion and burned skin.
- Hepatic damage may progress to failure with hypoprothrombinaemia and hypoglycaemia. Hepatorenal syndrome may occur.
- r Iron intoxication may also result in decreased cardiac output and increased cardiac pooling which subsequently produces hypotension.
- Serum iron should be analysed in symptomatic patients. Serum iron levels (2-4 hrs post-ingestion) greater that 100 ug/dL indicate poisoning with levels, in excess of 350 ug/dL,
- being potentially serious. Emesis or lavage (for obtunded patients with no gag reflex)are the usual means of decontamination.
- Activated charcoal does not effectively bind iron.
- Catharsis (using sodium sulfate or magnesium sulfate) may only be used if the patient already has diarrhoea.
- Deferoxamine is a specific chelator of ferric (3+) iron and is currently the antidote of choice. It should be administered parenterally. [Ellenhorn and Barceloux: Medical Toxicology]

For acute or short term repeated exposures to dichromates and chromates:

- Absorption occurs from the alimentary tract and lungs.
- The kidney excretes about 60% of absorbed chromate within 8 hours of ingestion. Urinary excretion may take up to 14 days.
- Establish airway, breathing and circulation. Assist ventilation.
- Induce emesis with Ipecac Syrup if patient is not convulsing, in coma or obtunded and if the gag reflex is present.
- Otherwise use gastric lavage with endotracheal intubation.
- Fluid balance is critical. Peritoneal dialysis, haemodialysis or exchange transfusion may be effective although available data is limited.
- ▶ British Anti-Lewisite, ascorbic acid, folic acid and EDTA are probably not effective.
- There are no antidotes.
- Primary irritation, including chrome ulceration, may be treated with ointments comprising calcium-sodium-EDTA. This, together with the use of frequently renewed dressings, will ensure rapid healing of any ulcer which may develop.

The mechanism of action involves the reduction of Cr (VI) to Cr(III) and subsequent chelation; the irritant effect of Cr(III)/ protein complexes is thus avoided. [ILO Encyclopedia]

[Ellenhorn and Barceloux: Medical Toxicology]

- For acute or short-term repeated exposures to highly alkaline materials:
- * Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- + Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.
- Alkalis continue to cause damage after exposure.

INGESTION:

Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- Neutralising agents should never be given since exothermic heat reaction may compound injury.
- * Catharsis and emesis are absolutely contra-indicated.

* Activated charcoal does not absorb alkali.

* Gastric lavage should not be used.

- Supportive care involves the following:
- Withhold oral feedings initially.
- If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).
- SKIN AND EYE:

Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Fire Incompatibility	None known.
ice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water courses. Use fire fighting procedures suitable for surrounding area. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	 Non combustible. Not considered a significant fire risk, however containers may burn. Decomposition may produce toxic fumes of: sulfur oxides (SOx) silicon dioxide (SiO2) When aluminium oxide dust is dispersed in air, firefighters should wear protection against inhalation of dust particles, which can also contain hazardous substances from the fire absorbed on the alumina particles. May emit poisonous fumes. May emit corrosive fumes.
HAZCHEM	Not Applicable

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Use dry clean up procedures and avoid generating dust. Place in a suitable, labelled container for waste disposal.
Major Spills	 Moderate hazard. CAUTION: Advise personnel in area. Alert Emergency Services and tell them location and nature of hazard. Control personal contact by wearing protective clothing. Prevent, by any means available, spillage from entering drains or water courses. Recover product wherever possible. IF DRY: Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers for disposal. IF WET: Vacuum/shovel up and place in labelled containers for disposal. ALWAYS: Wash area down with large amounts of water and prevent runoff into drains. If contamination of drains or waterways occurs, advise Emergency Services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

	Avoid all personal contact, including inhalation.
	Wear protective clothing when risk of exposure occurs.
	Use in a well-ventilated area.
	Prevent concentration in hollows and sumps.
	DO NOT enter confined spaces until atmosphere has been checked.
	DO NOT allow material to contact humans, exposed food or food utensils.
	Avoid contact with incompatible materials.
Safe handling	When handling, DO NOT eat, drink or smoke.
	Keep containers securely sealed when not in use.
	Avoid physical damage to containers.
	Always wash hands with soap and water after handling.
	Work clothes should be laundered separately. Launder contaminated clothing before re-use.
	Use good occupational work practice.
	Observe manufacturer's storage and handling recommendations contained within this SDS.
	Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
	▶ Keep dry.
	Store under cover.
Other information	Store in a well ventilated area.
	Store away from sources of heat or ignition.
	Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container	Multi-ply paper bag with sealed plastic liner or heavy gauge plastic bag.
	NOTE: Bags should be stacked, blocked, interlocked, and limited in height so that they are stable and secure against sliding or collapse. Check that all containers are clearly labelled and free from leaks. Packing as recommended by manufacturer.
Storage incompatibility	 Avoid strong acids, acid chlorides, acid anhydrides and chloroformates. Avoid contact with copper, aluminium and their alloys.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	portland cement	Portland cement	10 mg/m3	Not Available	Not Available	 (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	limestone	Calcium carbonate	10 mg/m3	Not Available	Not Available	 (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	gypsum	Calcium sulphate	10 mg/m3	Not Available	Not Available	 (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
limestone	Carbonic acid, calcium salt	45 mg/m3	210 mg/m3	1,300 mg/m3

Ingredient	Original IDLH Revise		Revised IDLH			
portland cement	5,000 mg/m3		Not Available			
blast furnace slag	Not Available		Not Available			
fly ash - low quartz	Not Available		Not Available			
limestone	Not Available		Not Available			
gypsum	Not Available		Not Available			
Occupational Exposure Banding						
Ingredient	Occupational Exposure Band Rating	Occi	upational Exposure Band Limit			
blast furnace slag	C > 0.1 to ≤ milligrams per cubic meter of air (mg/m³)					
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.					
Exposure controls						
Appropriate engineering controls	Engineering controls are used to remove a hazard or place a b be highly effective in protecting workers and will typically be inc The basic types of engineering controls are: Process controls which involve changing the way a job activity Enclosure and/or isolation of emission source which keeps a se "adds" and "removes" air in the work environment. Ventilation of ventilation system must match the particular process and chem Employers may need to use multiple types of controls to preve Local exhaust ventilation usually required. If risk of overexposu protection. Supplied-air type respirator may be required in spec An approved self contained breathing apparatus (SCBA) may f Provide adequate ventilation in warehouse or closed storage a velocities which, in turn, determine the "capture velocities" of fr Type of Contaminant: solvent, vapours, degreasing etc., evaporating from tank (in s aerosols, fumes from pouring operations, intermittent contair drift, plating acid fumes, pickling (released at low velocity into direct spray, spray painting in shallow booths, drum filling, co generation into zone of rapid air motion) grinding, abrasive blasting, tumbling, high speed wheel gene very high rapid air motion). Within each range the appropriate value depends on: Lower end of the range 1: Room air currents minimal or favourable to capture 2: Contaminants of low toxicity or of nuisance value only. 3: Intermittent, low production. 4: Large hood or large air mass in motion Simple theory shows that air velocity falls rapidly with distance with the square of distance from the extraction point (in simple accordingly, after reference to distance from the contaminating 1-2 m/s (200-400 f/min) for extraction of solvents generated in producing performance deficits within the extraction apparatus, more when extraction systems are installed or used.	dependent or process elected ha can removing ical or con- nt employer re exists, cial circum pe required rea. Air cc esh circula still air). ter filling, I o zone of a niveyer loa rated dust Upper en 1: Disturt 2: Contar 3: High p 4: Small I away fron ccases). Ti away fron ccases). Ti a source. T	 is of worker interactions to provide this high level is is done to reduce the risk. izard "physically" away from the worker and vent e or dilute an air contaminant if designed proper ntaminant in use. ee overexposure. wear approved respirator. Correct fit is essential stances. Correct fit is essential to ensure adequed in some situations. intaminants generated in the workplace possess ating air required to effectively remove the conta ow speed conveyer transfers, welding, spray active generation) ading, crusher dusts, gas discharge (active ts (released at high initial velocity into zone of d of the range bing room air currents ninants of high toxicity roduction, heavy use nood-local control only in the opening of a simple extraction pipe. Velocit he air velocity at the extraction point. Other mediate 	of protection. ilation that strategically ly. The design of a to obtain adequate ate protection. varying "escape" minant. Air Speed: 0.25-0.5 m/s (50-100 f/min.) 0.5-1 m/s (100-200 f/min.) 1-2.5 m/s (200-500 f/min.) 2.5-10 m/s (500-2000 f/min.) y generally decreases uld be adjusted, should be a minimum of bechanical considerations,		
Personal protection						
Eye and face protection	 Chemical goggles. Full face shield may be required for supplementary but never for primary protection of eyes. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] 					
Skin protection	See Hand protection below					
Hands/feet protection	See Hand protection below NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.					

	 Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfurned moisturiser is recommended. Sutability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: thereincal resistance of glove material, glove thickness and dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. Contaminated gloves should be replaced. As defined in ASTM F-739-96 in any application, gloves are rated as: Excellent when breakthrough time > 400 min Fair when breakthrough time > 20 min Poor when glove material degrades For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness may to equired or the glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove resistance to a specific chemical, as the permeation efficiency of the glove two to 4.1 mm or less) may be required where a high degree of manual dustrier is needed. However, these gloves are only likely to 10.1 mm or less) may be required where a high
	 polyvinyl chloride. Gloves should be examined for wear and/ or degradation constantly.
Body protection	See Other protection below
Other protection	 Overalls. P.V.C apron. Barrier cream. Skin cleansing cream. Eye wash unit.

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	-	PAPR-P1 -
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

* - Negative pressure demand ** - Continuous flow A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	White/grey coloured free flowing fine powder; insoluble in water.			
Physical state	Divided Solid	Relative density (Water = 1)	3.0-3.3	
Odour	Not Available	Partition coefficient n-octanol / water	Not Available	
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available	
pH (as supplied)	11-13 (wet cement)	Decomposition temperature	Not Available	
Melting point / freezing point (°C)	1200	Viscosity (cSt)	Not Available	

Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

	Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual.
Inhaled	Levels above 10 micrograms per cubic metre of suspended inorganic sulfates in the air may cause an excess risk of asthmatic attacks in susceptible people. Inhalation may result in ulcers or sores of the lining of the nose (nasal mucosa), and lung damage. Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled. If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures. Effects on lungs are significantly enhanced in the presence of respirable particles.
Ingestion	The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. Acute toxic responses to aluminium are confined to the more soluble forms.
Skin Contact	The material can produce chemical burns following direct contact with the skin. Though considered non-harmful, slight irritation may result from contact because of the abrasive nature of the aluminium oxide particles. Thus it may cause itching and skin reaction and inflammation. Four students received severe hand burns whilst making moulds of their hands with dental plaster substituted for Plaster of Paris. The dental plaster known as "Stone" was a special form of calcium sulfate hemihydrate containing alpha-hemihydrate crystals that provide high compression strength to the moulds. Beta-hemihydrate (normal Plaster of Paris) does not cause skin burns in similar circumstances. Handling wet cement can cause dermatitis. Cement when wet is quite alkaline and this alkali action on the skin contributes strongly to cement contact dermatitis since it may cause drying and defatting of the skin which is followed by hardening, cracking, lesions developing, possible infections of lesions and penetration by soluble salts. Skin contact may result in severe irritation particularly to broken skin. Ulceration known as "chrome ulcers" may develop. Chrome ulcers and skin cancer are significantly related. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Еуе	The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage.
Chronic	Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Animal testing shows long term exposure to aluminium oxides may cause lung disease and cancer, depending on the size of the particle. The smaller the size, the greater the tendencies of causing harm. Red blood cells and rabbit alveolar macrophages exposed to calcium silicate insulation materials in vitro showed haemolysis in one study but not in another. Both studies showed the substance to be more cytotoxic than titanium dioxide but less toxic than asbestos. In a small cohort mortality study of workers in a wollastonite quarry, the observed number of deaths from all cancers combined and lung cancer were lower than expected. Wollastonite is a calcium inosilicate mineral (CaSiO3). In some cases, small amounts of iron (Fe), and manganese (Mn), and lesser amounts of magnesium (Mg) substitute for calcium (Ca) in the mineral formulae (<i>e.g.</i> , rhodonite) In an inhalation study in rats no increase in tumour incidence was observed but the number of fibres with lengths exceeding 5 um and a diameter of less than 3 um was relatively low. Four grades of wollastonite of different fibre size were tested for carcinogenicity in one experiment in rats by intrapleural implantation. There was no information on the

BLAST FURNACE SLAG

drying/cracking of the skin.

ACS GP Cement

over iron are at an increased risk. Amorphous silicas generally are less hazardous than crystalline silicas, but the former can be converted to the latter on heating and subsequent cooling. Inhalation of dusts containing crystalline silicas may lead to silicosis, a disabling lung disease that may take years to develop.
tissue reaction. This may or may not be reversible. Chronic excessive intake of iron have been associated with damage to the liver and pancreas. People with a genetic disposition to poor control
for worker exposure, examinations at regular period with emphasis on lung function should be performed. Inhaling dust over an extended number of years may cause pneumoconiosis, which is the accumulation of dusts in the lungs and the subsequent
the lung cavity). Removing workers from the possibility of further exposure to dust generally stops the progress of lung abnormalities. When there is high potential
Other signs or symptoms include changed breath sounds, reduced oxygen uptake during exercise, emphysema and rarely, pneumothorax (air in
pneumoconiosis may include a progressive dry cough, shortness of breath on exertion, increased chest expansion, weakness and weight loss. As the disease progresses, the cough produces stringy phlegm, vital capacity decreases further, and shortness of breath becomes more severe.
a condition known as pneumoconiosis, which is the lodgement of any inhaled dusts in the lung, irrespective of the effect. This is particularly true when a significant number of particles less than 0.5 microns (1/50000 inch) are present. Lung shadows are seen in the X-ray. Symptoms of
include decreased vital lung capacity and chest infections. Repeated exposures in the workplace to high levels of fine-divided dusts may produce
Chun-Yuh et al; Journal of Toxicology and Environmental Health 49: 581-588, 1996 Overexposure to the breathable dust may cause coughing, wheezing, difficulty in breathing and impaired lung function. Chronic symptoms may
occupational exposure to Portland cement dust may lead to a higher incidence of chronic respiratory symptoms and a reduction of ventilatory capacity.
1 s (FEV1) and forced expiratory flows after exhalation of 50% and 75% of the vital capacity (FEF50, FEF75). The data suggests that
Respiratory symptoms and ventilatory function were studied in a group of 591 male Portland cement workers employed in four Taiwanese cement plants, with at least 5 years of exposure (1). This group had a significantly lowered mean forced vital capacity (FCV), forced expiratory volume at
dust-induced bronchitis with chronic bronchitis reported in 17% of a group occupationally exposed to high dust levels.
cement dermatoses [ILO]. Repeated, prolonged severe inhalation exposure may cause pulmonary oedema and rarely, pulmonary fibrosis. Workers may also suffer from
Sensitisation to chromium may be the leading cause of nickel and cobalt sensitivity and the high alkalinity of cement is an important factor in
highly alkaline mixtures may cause localised necrosis. Cement eczema may be due to chromium in feed stocks or contamination from materials of construction used in processing the cement.
penetrate intact skin. Cement dermatitis can be characterised by fissures, eczematous rash, dystrophic nails, and dry skin; acute contact with
Cement contact dermatitis (CCD) may occur when contact shows an allergic response, which may progress to sensitisation. Sensitisation is due to soluble chromates (chromate compounds) present in trace amounts in some cements and cement products. Soluble chromates readily
Exposure to large doses of aluminium has been connected with the degenerative brain disease Alzheimer's Disease.
various forms of asbestos. A two-year inhalation study in rats at one dose showed no significant inflammation or fibrosis
Evidence from wollastonite miners suggests that occupational exposure can cause impaired respiratory function and pneumoconiosis. However animal studies have demonstrated that wollastonite fibres have low biopersistence and induce a transient inflammatory response compared to
Evidence from wellastenite miners suggests that occupational exposure can cause impaired respiratory function and pneumoconiosis. However

	ΤΟΧΙΟΙΤΥ	IRRITATION
ACS GP Cement	Not Available	Not Available
portland cement	ΤΟΧΙΟΙΤΥ	IRRITATION
portiano cement	Not Available	Not Available
	тохісіту	IRRITATION
blast furnace slag	Not Available	Eye: no adverse effect observed (not irritating) ^[1]
		Skin: no adverse effect observed (not irritating) $\left[1 \right]$
6	тохісіту	IRRITATION
fly ash - low quartz	>2000 mg/kg ^[2]	Not Available
	тохісіту	IRRITATION
	Oral (rat) LD50: 6450 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
limestone		Skin (rabbit): 500 mg/24h-moderate
		Skin: no adverse effect observed (not irritating) $\left[1 \right]$
	тохісіту	IRRITATION
	Oral (mouse) LD50: =4052-4226 mg/kg ^[2]	Not Available
gypsum	Oral (rat) LD50: >10000 mg/kg ^[2]	
	Oral (rat) LD50: >3000 mg/kg ^[2]	
	Oral (rat) LD50: >5000 mg/kg ^[2]	
Legend:	 Value obtained from Europe ECHA Registered Substances - Acute to specified data extracted from RTECS - Register of Toxic Effect of chem 	•
	······································	
PORTLAND CEMENT	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.	
	For silica amorphous:	

Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d. In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and derive (methics of the ability).

Continued...

ACS GP Cement

	When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faces and there is little accumulation in the body. Following absorption across the gut, SAS is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals. After ingestion, there is limited accumulation of SAS in body tissues and rapid elimination occurs. Intestinal absorption has not been calculated, but appears to be insignificant in animals and humans. SASs injected subcutaneously are subjected to rapid dissolution and removal. There is no indication of metabolism of SAS in animals or humans based on chemical structure and available data. In contrast to crystalline silica, SAS is soluble in physiological media and the soluble chemical species that are formed are eliminated via the urinary tract without modification. Both the mammalian and environmental toxicology of SASs are significantly influenced by the physical and chemical properties, particularly those of solubility and particle size. SAS has no acute intrinsic toxicity by inhalation. Adverse effects, including suffication, that have been reported were caused by the presence of high numbers of respirable particles generated to meet the required test atmosphere. These results are not representative of exposure to commercial SASs and should not be used for human risk assessment. Though repeated exposure of the skin may cause dryness and cracking, SAS is not a skin or eye irritant, and it is not a sensitier. Repeated-dose and chronic toxicity studies confirm the absence of toxicity when SAS is wallowed or upon skin contact. Long-term inhalation of SAS caused some adverse effect levels (LOAELs) were typically in the range of 1 to 50 mg/m3. When available, the no-observed adverse effect levels (NOAELs) were typically in the range of 1 to 50 mg/m3. When available, the no-observed adverse effect levels (NO		
LIMESTONE	Eye (rabbit) 0.75: mg/24h - No evidence of carcinogenic properties. No evidence of mutagenic or teratogenic effects. The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.		
GYPSUM	Gypsum (calcium sulfate dehydrate) irritates the skin, eye, mucous membranes, and airways. A series of studies involving Gypsum industry workers in Poland reported chronic, non-specific airways diseases. Repeat dose toxicity: Examination of workers at a gypsum manufacturing plant found restrictive defects on long-function tests in those who were chronically exposed to gypsum dust. Synergistic/antagonistic effects: Gypsum appears to be protective on quartz toxicity in animal testing. On the other hand, it tended to aggravate tuberculosis in animals. Cytotoxicity: Tests results regarding cytotoxicity have been negative. Cancer-causing potential: Tests involving animals produced mixed results; no causal relationship between gypsum and tumour formation was found. Genetic toxicity: Test on bacterial cells have shown negative results. Developmental toxicity: In animal testing, developmental toxicity was not seen.		
PORTLAND CEMENT & BLAST FURNACE SLAG & GYPSUM	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.		
PORTLAND CEMENT & BLAST FURNACE SLAG & FLY ASH - LOW QUARTZ & GYPSUM	No significant acute toxicological data identified in literature search.		
Acute Toxicity	×	Carcinogenicity	×
-	✓	Reproductivity	×
Skin Irritation/Corrosion	•		
Skin Irritation/Corrosion Serious Eye Damage/Irritation	¥	STOT - Single Exposure	*
			× ×

 Data either not available or does not fill the criteria for classification
 Data available to make classification Legend:

SECTION 12 Ecological information

Toxicity

	Endpoint	Test Duration (hr)	Species	Value	Source
ACS GP Cement	Not Available	Not Available	Not Available	Not Available	Not Available

	Endpoint	Test Duration (hr)	Species	Value	Source
portland cement	Not Available	Not Available	Not Available	Not Available	Not Availabl
	Endpoint	Test Duration (hr)	Species	Value	Sourc
	LC50	96	Fish	>100000mg	/L 2
	EC50	48	Crustacea	>100mg/L	2
blast furnace slag	EC50	72	Algae or other aquatic plan	ts >100mg/L	2
	EC10	504	Crustacea	5-mg/L	2
	NOEC	504	Crustacea	1-563mg/L	2
	Endpoint	Test Duration (hr)	Species	Value	Sourc
fly ash - low quartz	NOEC	48	Fish	ca.700.0-2000mg	/L 1
	Endpoint	Test Duration (hr)	Species	Value	Sourc
	EC50	72	Algae or other aquatic p	lants >14mg	/L 2
limestone	EC10	72	Algae or other aquatic p	lants >14mg	/L 2
	NOEC	72	Algae or other aquatic p	lants 14mg/	. 2
	Endpoint	Test Duration (hr)	Species	Value	Sourc
	LC50	96	Fish	>1-970mg/L	2
gypsum	EC50	72	Algae or other aquatic plants	s >79mg/L	2
	EC98	720	Algae or other aquatic plants	s =1872.000mg	/L 1
	NOEC	24	Crustacea	<2500.0mg/L	1

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
gypsum	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
gypsum	LOW (LogKOW = -2.2002)
Mobility in soil	
Ingredient	Mobility
gypsum	LOW (KOC = 6.124)

SECTION 13 Disposal considerations

Waste treatment methods		
Product / Packaging disposal	 Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Management Authority for disposal. Bury residue in an authorised landfill. Recycle containers if possible, or dispose of in an authorised landfill. 	

SECTION 14 Transport information

Labels Required	
Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

portland cement is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

blast furnace slag is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC) **fly ash - low quartz is found on the following regulatory lists** Australian Inventory of Industrial Chemicals (AIIC)

limestone is found on the following regulatory lists Australian Inventory of Industrial Chemicals (AIIC)

gypsum is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

National Inventory	Status
Australia - AIIC	Yes
Australia - Non-Industrial Use	No (portland cement; blast furnace slag; fly ash - low quartz; limestone; gypsum)
Canada - DSL	Yes
Canada - NDSL	No (portland cement; blast furnace slag; fly ash - low quartz; gypsum)
China - IECSC	No (blast furnace slag)
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (portland cement; blast furnace slag; fly ash - low quartz)
Korea - KECI	No (blast furnace slag)
New Zealand - NZIoC	Yes
Philippines - PICCS	No (portland cement; blast furnace slag)
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (blast furnace slag)
Vietnam - NCI	Yes
Russia - ARIPS	No (blast furnace slag; fly ash - low quartz)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 Other information

Revision Date	07/10/2020
Initial Date	07/10/2020

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average PC – STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEL: Temporary Emergency Exposure Limit. IDLH: Immediately Dangerous to Life or Health Concentrations OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level LOY. Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

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